



INSTALLATION INSTRUCTIONS

Part Number: 20503

Engine Size: 7.3L Diesel

Application(s):

1999-03 Ford Excursion, F-250, F350

Parts Included:

Filter (1)

4" Tube (1)

Worm clamp (1)

6mm bolt (2)

Tools Needed for Installation:

1. Standard Screw Driver
2. Standard Socket Set
3. Open End Wrench

IMPORTANT NOTE:

Please read this instruction sheet BEFORE proceeding.

Excess oil must be removed from filter before installation.

Blot using paper towels on front and backside of filter until excess oil is removed.

1. Using a socket or an open-end wrench, disconnect the negative terminal connection on the vehicle battery.
2. Loosen the factory worm clamps located on both sides of the hard plastic air tube that is secured by two 8mm head screws to the factory bracket. This tube is located in the middle of the two rubber flexible sections of the stock intake.
3. Remove the two 6mm screws from the hard plastic air tube. These screws **will not be re used**. Pull off the rubber flexible sections in order to remove the hard plastic air tube. Remove the small rubber breather line from valve cover and clamp. Remove the hard plastic air tube.
4. Remove the factory paper air filter by releasing the two spring clamps at the air filter box and slide filter and tray out towards front of vehicle. Replace the factory filter with the supplied True Flow air filter. Re-install the spring clamps to secure the new filter.
5. Install the new True flow air tube into the factory location using the supplied 6mm screws. Re-install the small rubber breather line from valve cover and secure with the new supplied clamp.
6. Install the two rubber flexible sections back onto the new air tube and tighten the worm clamps.
7. Stop and check all fittings and connections one last time. Now, put the cable back on the battery and tighten down and make sure it's not loose.
8. Restart your vehicle and the ECM will reset properly and you should have no check engine light coming on inside the

vehicle. If you do, repeat Step 1 and 4 over again and then Step 5.

9. Place the C.A.R.B. label on or near the True Flow system in the engine compartment.



STOCK



TRUE FLOW INTAKE

Filter Maintenance. Do not discard filter . . . The foam filter is wash and reuse. Use a filter service kit (order Part No. 95110), available through your local dealer. Follow the instructions of the filter service kit to clean and re-oil the filter. Filter should be checked every 30,000 miles under normal use or at every other oil change to maintain highest airflow.